Application No. 09/09/746,774

## IN THE CLAIMS:

Please substitute amended Claims 1-4 for pending Claims 1-4 as

follows:
(Amended) An improved process for manufacture and assembly of a plurality of adjoined printed wiring boards, comprising:

- (a) forming at least a first circuit pattern and a second circuit pattern on a common substrate;
- (b) connecting at least the first circuit pattern to the second circuit pattern;
- (c) separating the common substrate into at least a first substrate and a second substrate with the first substrate including the first circuit pattern thereon and the second substrate including the second circuit pattern thereon; and
- (d) tilting the first substrate relative to the second substrate while maintaining the connection between the first circuit pattern and the second circuit pattern.
- 2) (Amended) The process of claim 1, further comprising scoring the common substrate along a dividing line.
- 3) (Amended) The process of claim 1, further comprising holding the separated substrates in fixed position relative to each other by a holding fixture.
- (Amended) The process of claim 1, further comprising testing the connection between the first and second circuit patterns prior to the step of separating the common substrate into separate substrates.